### PEM electrolyzers



# HyLYZER® 250/500

HyLYZER®isAccelera'sgloballyprovenmodularwaterelectrolyzersystemdesignedforeasyon-siteinstallation,with simple interconnectivity to scaleup,andanunrivaledrecordforreliability,lowmaintenanceandon-sitesafety.Recommendedforprojectsbetween 250-5,000 Nm3/h.

Benefits
Proven technology, compliant with highest safety standards
Turnkey containerized solution for weather-proof outdoors installation
30 barghydrogen delivery pressure (without compression)
Integrated hydrogen purification system

Features	HyLYZER® 250-30	HyLYZER® 500-30	<u></u>
Technology	PEM (proton exchange membrane)		
Nominal power rating	1.25 MW	2.5 MW	
Number of cell stacks	7	2	
Hydrogen production	22.5 kg/h 250 Nm3/h	45 kg/h 500 Nm3/h	
Hydrogen delivery pressure	30 barg(435 psig) without a compressor		
Hydrogen quality	99.998% (dry basis), max impurities: 02 < 2 ppm, N2 < 12 ppm		



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#### Scope of supply

Stackandbalance-of-stack (BOS)	Indoor	Outdoor
Cell stacks and gas generation		
Power rectifiers		
Control panel		
Water polishing system		

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Balance-of-plant (BOP)	Indoor	Outdoor
Rectifier cooling		
Gas cooling		
Electrolysis system cooling		
Water purification system		
Instrument air compressor		
Hydrogen purification system		

Technical specifications	HyLYZER® 250-30	HyLYZER® 500-30	<b>4</b>
Operating range	7–100%		
DC power consumption at stack*	51 kWh/kg		
System specific consumption*	54.4 kWh/kg	53.2 kWh/kg	
Utilities required to operate the plant	Electrical power, potable water, nitrogen for purging		
Rectifier specifications	IGBT; 6 to 36kV; 50/60 Hz; 1.5 MVA; 97% e ciency	IGBT; 6 to 36kV; 50/60 Hz; 3.2 MVA; 97% e ciency	
Auxiliary installed power	117 kVA		
Potable water consumption	13-17 L/kg hydrogen		
Total footprint (including maintenance area)	17 m x 13 m (221 m2)		
Installation environment	Outdoors -20°C to 40°C / -4°F to 104°F		

<sup>\*</sup>At nominal capacity, BOL

Applicable codes and standards Pressure Equipment Directive 2074/68/EU, Low Voltage Directive 2074/35/EU, Machinery Directive 2006/42/EC, Electro-Magnetic Compatibility 2014/30/EU, ATEX Directive 2014/34/EU, IEC 61511, IEC 61508, IEC 60079-10-1, NFPA 2, NFPA 497, National Electrical Code (NEC), ANSI/NFPA 70, ASME B37.3-2016, ASME Boiler and Pressure Vessel Code 2077, CSA C22.I and C22.2, CSA B57 2079, CAN/BNQ 7784-000/2007.

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